**CLEANING REQUIREMENT DATA SHEET (QUESTIONNAIRE)**

All information given by you will be kept confidential.

Please provide as much detail as possible.

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| **Customer Data** |
| Company/Organization Name and Address |  |
| Name of the Contact Person/s |  |
| Contact Number |  |
| Email address |  |
| How did you find/hear about us |  |
| **Cleaning Requirements** |
| Type of the part/s to be cleaned |  |
| Material (Fe, SS, Al etc.) |  |
| Part Size (L x W x H or dia and thickness) | Max:Min: |
| Part Weight | Max:Min: |
| Productivity (Number of parts to be cleaned per shift and how many effective hours /shifts per day.) |  |
| Part Shape:Please Specify. Eg: Simple/ Through holes/ Blind Holes/ Recesses/ Tapping |  *(It would help if you can send the parts drawing or photos)* |
| Type of Contamination on the part before cleaning that needs to be removed.Please Specify. Eg: Oil/ Grease/ Dust/ Machine Burr/ Salt Deposits/ Ferric Oxide/ Buffing Compound/ Lapping Paste/ Flux/ Wax/ Ink/ Paint/ Others if any, describe |  |
| Amount of the above mentioned contamination per part/batch in grams, mille liters etc. that exists before cleaning. |  |
| Do the parts need rust inhibition? |  |
| Do the parts need drying? How dry? |  |
| Any preferred cleaning chemical?Eg: Alkaline/ Plain Water/ DM Water/ Isopropyl Alcohol/ modified alcohol/ hydrocarbon/ Tri Chloro Ethylene/ Per Chloro Ethylene/ Methylene Chloride/ Chlorosol/Others if any, please describe what & why? |  |
| What is your present cleaning method? |  |
| What is type of process before cleaning? |  |
| What is the type of process after cleaning? |  |
| Is there any cleanliness (Millipore – particle size) valves requirement after cleaning |  |
| What is your Procedure for measuring the cleanliness values. |  |
| Can you provide samples for trials? |  |
| Do you require Automatic transporter for baskets/parts? |  |
| Any space constraint for equipment? |  |
| Please specify any other special features/requirements etc. |  |